

**Figure 1. Soy Hydrolysate Viscosity
vs. Shear Rate**

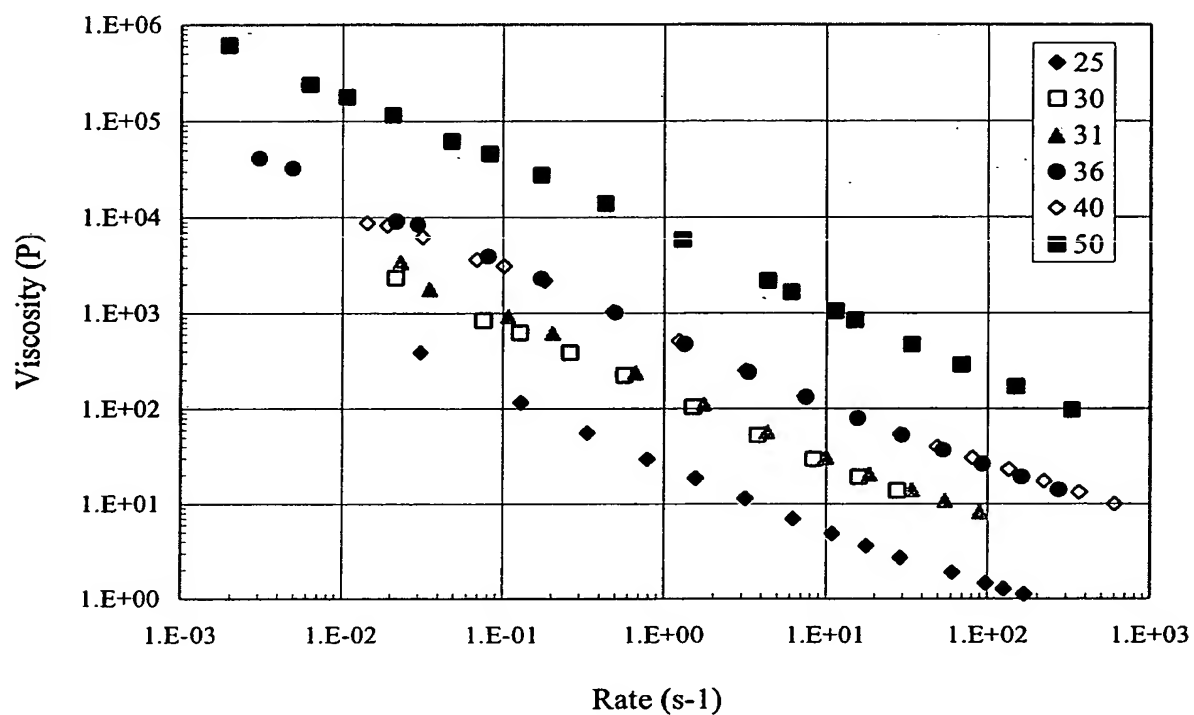


Figure 2. Peak Molecular Weight of Hydrolysate vs.
Time and Temperature of Hydrolysis

Molwt

PctARPRO = 50.00

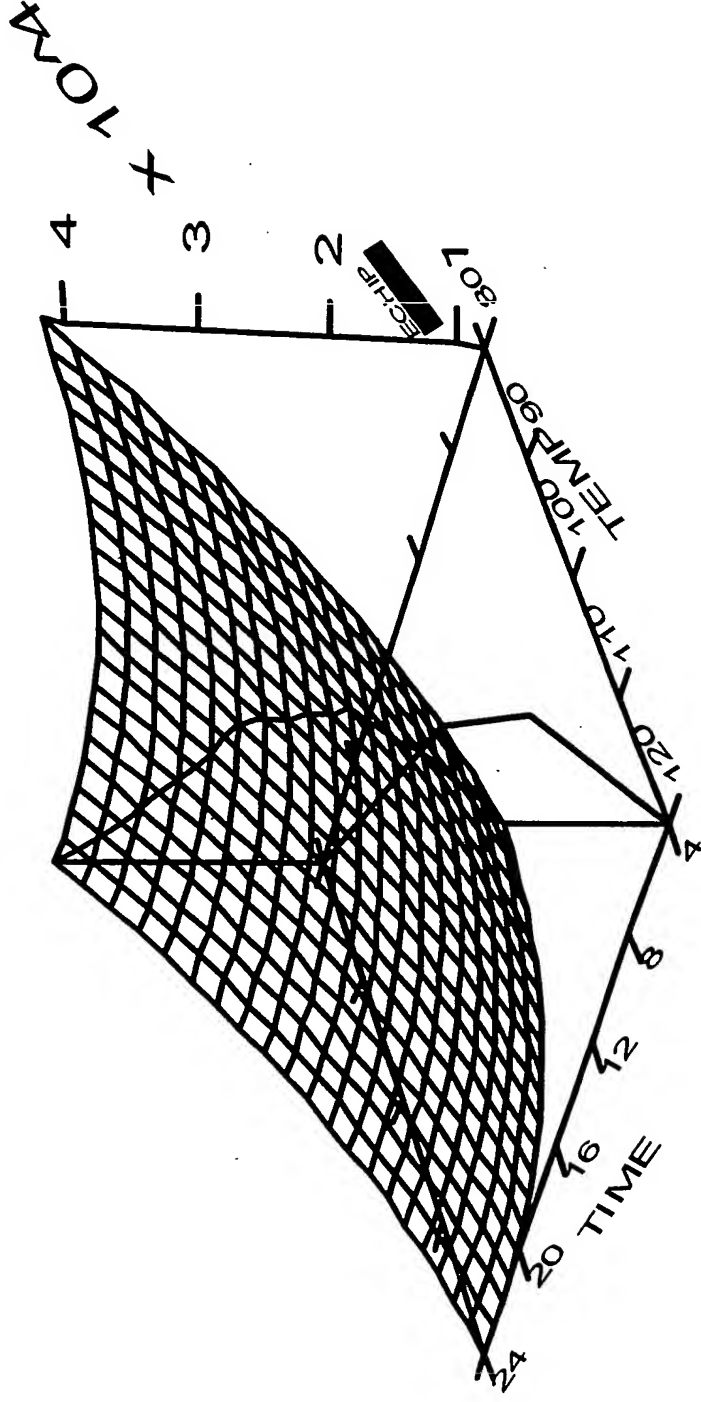


Figure 3. Total Amine Level of Hydrolysate vs.
Time and Temperature of Hydrolysis

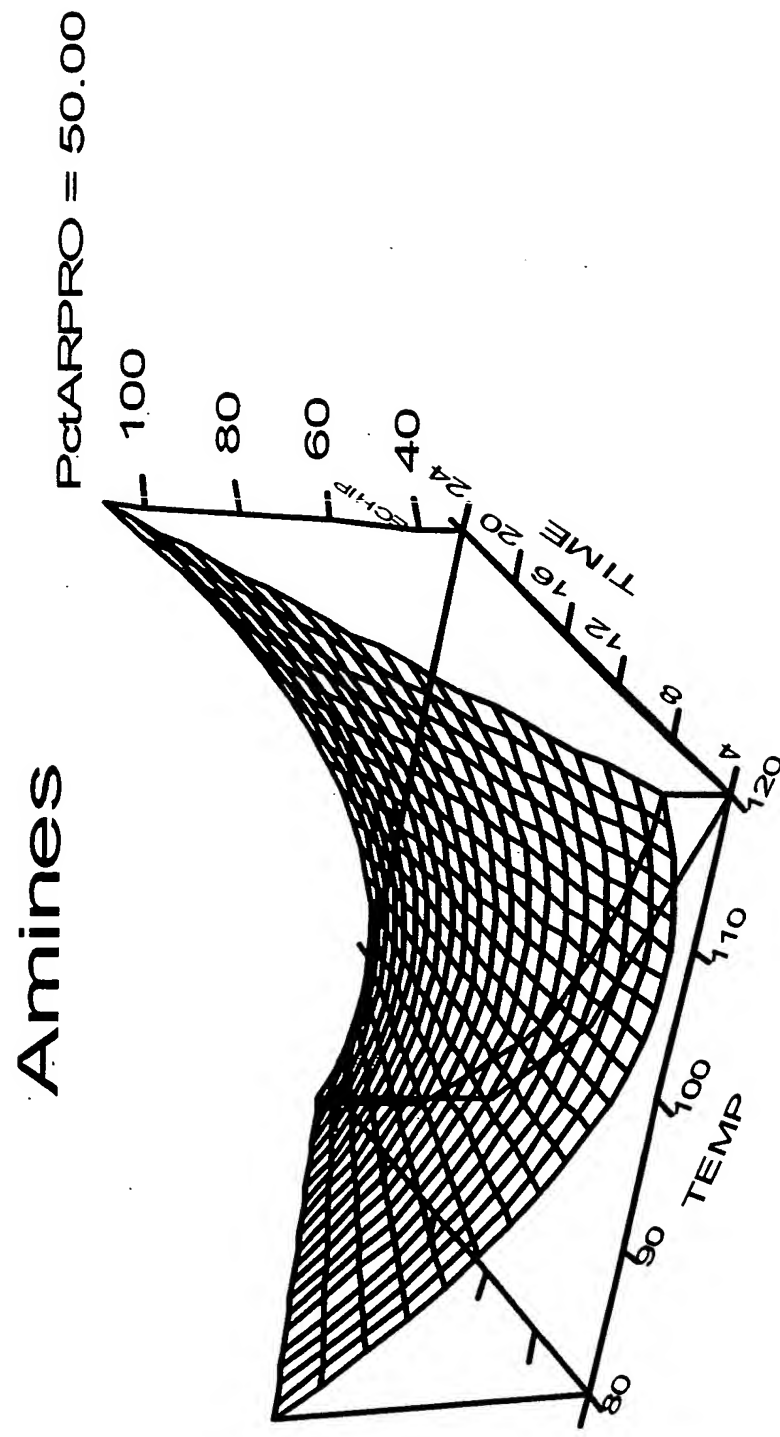


Figure 4. Process Variables vs. Board Properties

